

Part Number	00914682	Name	Mill, flat bottom 4.0 OD 2 3/8 regular pin 24 F.N.
Primary Legacy Number	914682	Version	A.2
Secondary Legacy Number		Is Prime	Not Set
Type	Separable	Source	Make
Checker		Promoter	Winterrowd, Ken 2006-10-27 16:44:39
Described By	Document Number		Version
	D000238072		A.1
Classification	Weatherford/Fishing/Mills/Junk		
Attribute	Value	Attribute	Value
CIRCULATION PORT SIZE	0.4 in	CIRCULATION PORTS	3
CONNECTION UP NAME	Regular	CONNECTION UP SIZE	2.375 in
CONNECTION UP SIZE FRACTIONAL	2 3/8	CONNECTION UP TYPE	Pin
DRESSED OUTSIDE DIAMETER	4.00 in	DRESSED OUTSIDE DIAMETER TYPE	Smooth
DRESSING MATERIAL	Crushed Cardide	FISHING NECK DIAMETER	3.125 in
FISHING NECK LENGTH	24.00 in	MINIMUM INSIDE DIAMETER	1.00 in
MODIFIER	junk	NOUN	Mill
NUMBER OF BLADES	3	TYPE	Junk

Part 00914682, A (Design) BOM List:

Line Number	Number	Name	Quantity	UOM	Reference Designator
2	00102759	Rod, carbide composite 0.250 DIA 0.250 LG IN	4.0	pounds	
3	00104546	WEld,media, nickel silver, .188 DIA x 36 long, flux coated	2.0	pounds	
4	00102298	Protector, thread 2-3/8 REG pin plastic	1.0	each	

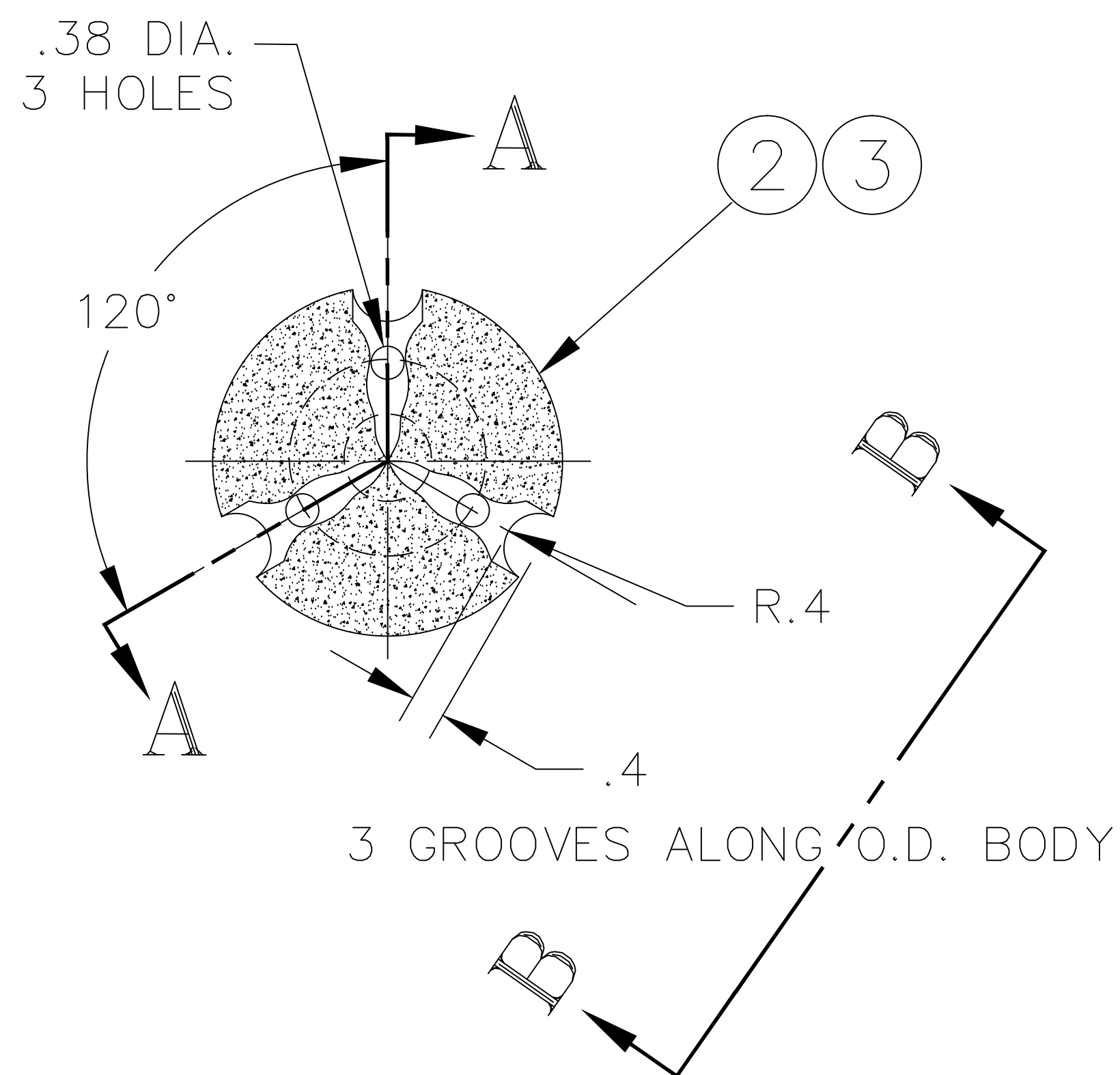
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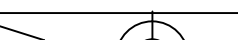


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PDM SYSTEM INFORMATION FOR PART 00914682
Mill, flat bottom 4.0 OD 2 3/8 regular pin 24 F.N.

00914682

ITEM	PART NO.	LEGACY NO.	QTY	WS#	DESCRIPTION
1			1	412-S9	BODY, JUNK MILL
2	00102759	60795	AR		KUTRITE, 1/4 x 1/4
3	00104546	890989	AR		WELD MEDIA, NICKEL SILVER
4	00102298	60016	1		PROTECTOR, PIN



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MACHINED SURFACES .250 RMS BREAK ALL EDGES .015 X 45° OR .015 R. .032 MAXIMUM CORNER RADIUS ALL DIAMETERS CONCENTRIC WITHIN .010 T.I.R. ALL THREAD ENTRY & EXIT ANGLES TO BE 25°-45° OFF OF THREAD AXIS.		ALL DIMENSIONS ARE IN INCHES			
		THREAD SURFACE FINISH 125/√			
		MATERIAL:			
		THIRD ANGLE PROJECTION 		TITLE	
		DRAWN BY AAH 10/12/06		MILL, FLAT BOTTOM 24 FN 04.000 DIA; 2 3/8 REG PIN 3.13 DIA. F.N.	
		CHECKED BY DHB 10/12/06			
		APPROVED BY KWW 10/12/06			
TOLERANCES		HEAT TREAT:		DRAWING NUMBER	
.X	±.030	COATING/ PLATING: PHOSPHATE		00914682	
.XX	±.010			PAGE	REV.
.XXX	±.005			1 of 1	*
FRACTIONS	±1/32	SCALE 1=1		SIZE C	
X"	±1"				